

# HYPREX™ Formularium

NAME Englisch	NAME Deutsch	Symbol	Dimension	Formula
Relative throughput (for equal rotor geometry)	Relativer Durchsatzparameter	$S_{REL}$	[-]	$S_{REL} = \frac{V_2 \cdot 60}{\frac{\pi}{4} \cdot D_R^2 \cdot L_R \cdot n_{CX}}$
Relative throughput (for different rotor geometry)	Relativer Durchsatzparameter	$S^*$	[-]	$S^* = \frac{V_2 \cdot 60}{\frac{\pi}{4} \cdot D_R^2 \cdot L_R \cdot (1 - NV^2) \cdot (1 - k) \cdot z \cdot n_{CX}}$
Relative mass throughput parameter	Relativer Massen Durchsatzparameter	$M_{REL}$	[-]	$M_{REL} = \frac{V_2 \cdot 60}{\frac{\pi}{4} \cdot D_R^2 \cdot L_R \cdot (1 - NV^2) \cdot (1 - k) \cdot z \cdot n_{CX}} \cdot \Gamma_2$
Related speed	Relative HYPREX Drehzahl	$n_{200}$	[rpm]	$n_{200} = \frac{n_{CX} \cdot L_R}{L_{200}} \quad L_{200} = 0.200[m]$
cycle period	Zyklus Periode	$Z_C$	[ ]	$Z_C = \frac{60 \cdot a_0}{n_{CX} \cdot z \cdot L_R}$
cycle frequency	Zyklus Frequenz	$f_C = n^*$	[ ]	$f_C = n^* = \frac{n_{CX} \cdot z \cdot L_R}{60 \cdot a_0}$
Volumetric flow rate aIC	Volumenstrom nach LLK	$\dot{v}_{2aIC}$	[m <sup>3</sup> /s]	$\frac{v_H \cdot n_M \cdot \eta_{VOL}}{T_{2aIC} \cdot p_2}$
Volumetric flow rate in 2	Volumenstrom vor LLK	$\dot{v}_2$	[m <sup>3</sup> /s]	$\frac{P_{2aIC} \cdot T_2 \cdot \dot{v}_{2aIC}}{T_{2aIC} \cdot p_2}$
Volumetric flow rate in 2	Volumenstrom vor LLK	$\dot{v}_2$	[m <sup>3</sup> /s]	$\dot{v}_{2aIC} \cdot \Gamma_{IC}$
Pressure ratio	Ladedruckverhältnis	$\pi$	[-]	$\frac{p_2}{p_1}$
Compression efficiency	Kompressionswirkungsgrad	$\psi$	[-]	$\psi = \frac{\left(\frac{p_2}{p_1}\right)^{\frac{\kappa-1}{\kappa}} - 1}{\frac{T_2}{T_1} - 1}$
Total efficiency	Total Wirkungsgrad	$\eta_{TOT}$	[-]	$\eta_{TOT} = \frac{\left(\frac{P_2}{P_1}\right)^{\frac{\kappa-1}{\kappa}} - 1}{\frac{h_{k3}}{h_{k1}} - \left(\frac{P_4}{P_3}\right)^{\frac{\kappa-1}{\kappa}} \cdot \frac{h_{e3}}{h_{k1}}}$
High pressure difference	Hochdruck-Differenz	$\Delta p_{2-3}$	[Pa]	$p_2 - p_3$
Low pressure difference	Niederdruck-Differenz	$\Delta p_{4-1}$	[Pa]	$p_4 - p_1$
EGR ratio	Abgasrezirkulation	EGR	[%]	$\frac{CO_{2(2)} - CO_{2(1)}}{CO_{2(3)} - CO_{2(1)}}$
Scavenging ratio	Spülgrad	$\eta_{sc}$	[-]	$\frac{\dot{m}_1 - \dot{m}_2}{\dot{m}_2}$

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Density (general)	Dichte (allgemein)	$Q$	[kg/m <sup>3</sup> ]	$\frac{p}{R * T}$
Density ratio after Charger	Dichteverhältnis nach Lader zu vor Lader	$r_2$	[-]	$\frac{Q_2}{Q_1}$
Density ratio after IC	Dichteverhältnis nach LLK zu vor Lader	$r_{2alC}$	[-]	$\frac{Q_{2alC}}{Q_1}$
Density ratio through IC	Dichteverhältnis nach LLK zu vor LLK	$\Gamma_{IC}$	[-]	$\frac{Q_{2alC}}{Q_2}$
Efficiency charge air cooler	Ladeluftkühler Wirkungsgrad	$\varepsilon_{IC}$	[-]	$\frac{T_2 - T_{2alC}}{T_2 - T_C}$
Efficiency charge air cooler	Ladeluftkühler Wirkungsgrad	$\eta_{IC}$	[-]	$\frac{T_2 * p_{2alC}}{T_{2alC} * p_2}$
Air / fuel ratio	Luft / Kraftstoff Verhältnis	$\lambda_v$	[-]	$\frac{\dot{m}_2 * 1000}{b_e * P_{eff} * L_{min}} = \frac{\dot{m}_2}{B * L_{min}}$
Effective air / fuel ratio	Effektives Luft / Kraftstoff Verhältnis	$\lambda_e$	[-]	$\lambda_v * (1 - RZ)$

### CONSTANT VALUES

$Q_f$	=	820	[kg/m <sup>3</sup> ]	:	Average diesel fuel density at 20°C
$R$	=	287.04	[J/kgK]	:	Constant gas value for air
$\kappa$	=	1.4	[-]	:	Adiabatic exponent of gas for air
$H_{u d}$	=	42500 *	[kJ/kg]	:	Specific caloric value of diesel fuel
$H_{u g}$	=	43500 *	[kJ/kg]	:	Specific caloric value of gasoline fuel (super)
$L_{min d}$	=	14.5 *	[kg <sub>a</sub> /kg <sub>f</sub> ]	:	Theoretical minimum air need for diesel fuel combustion
$L_{min g}$	=	14.7 *	[kg <sub>a</sub> /kg <sub>f</sub> ]	:	Theoretical minimum air need for gasoline fuel combustion

\* values out of Bosch automotive handbook

### QUANTITY

$A$	[m <sup>2</sup> ]	:	Area	$B$	[kg/h]	:	Fuel ratio
$b_e$	[g/Wh]	:	Specific fuel rate	$CO_2$	[VOL %]	:	$CO_2$
$D_{ROT}$	[m]	:	Rotor diameter	$\Gamma$	[-]	:	Density ratio
$\varepsilon_{IC}$	[-]	:	After cooler efficiency	$F$	[N]	:	Brake lever force
$\eta_{TOT}$	[-]	:	Total efficiency	$\eta_{SC}$	[-]	:	Scavenging ratio
$\eta_{VOL}$	[-]	:	Volumetric efficiency	$\eta_{eff}$	[-]	:	Effective engine efficiency
$i$	[-]	:	$i = 0.5 : 4$ stroke $i = 1.0 : 2$ stroke	$h$	[kJ/kg]	:	Enthalpy
$l$	[m]	:	Brake lever length	$L_{ROT}$	[m]	:	Rotor length
$\lambda_v$	[-]	:	Air / fuel ratio	$M_d$	[N]	:	Torque
$\dot{m}$	[kg/s]	:	Mass flow	$n_{HX}$	[min <sup>-1</sup> ]	:	HYPREX speed

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## **QUANTITY**

$n_M$	[min <sup>-1</sup> ] : Engine speed	$n_p$	[min <sup>-1</sup> ] : Injection pump speed
$N_{200}$	[min <sup>-1</sup> ] : Specific CX speed	$p_{eff}$	[kW] : Brake power output
$p_{me}$	[bar] : Mean working press.	$p_{max}$	[-] : Peak pressure
$p$	[Pa] : Absolute pressure	$\pi$	[-] : Pressure ratio
$\Psi$	[-] : Compress. efficiency	RZ	[%] : EGR Ratio
$\rho$	[kg/m <sup>3</sup> ] : Density	SREL	[-] : Relative throughput
T	[°K] : Absolute temperature	$\dot{v}$	[m <sup>3</sup> /s] : Volumetric flow rate
$\dot{v}_2$	[m <sup>3</sup> /s] : Vol. flow rate in 2	$\dot{v}_{2aIC}$	[m <sup>3</sup> /s] : Vol. flow rate aIC
$V_E$	[mm <sup>3</sup> ] : Inject. rate / stroke	$V_H$	[m <sup>3</sup> ] : Engine displacement
$V_{ROT}$	[m <sup>3</sup> ] : Rotor volume	w	[rad/s] : Angular speed
z	[-] : Number of cylinders	$\zeta$	[-] : Low pressure restriction factor

a: Air  
 c: coolant (20-25°C)  
 eff: Effective  
 IC: Intercooler (charge air cooler)  
 K: Geometry of HYPREX  
 LDA: Manifold pressure compens.  
 m: Measured at D1, D4  
 PWS: Pressure wave supercharger  
 ROT: Rotor  
 SÜV: Bypass valve  
 sc: Scavenging  
 VOL: Volumetric  
 WG: Waste gate

AMB: Barometric  
 HX: HYPREX  
 f: Fuel  
 aIC: After charge air cooler  
 k: Bar factor of rotor cells  
 M: Engine, motor  
 NV: Hub ratio of rotor  
 r\* : Related value  
 s: Isentropic  
 SV: Starting valve  
 TOT: Total  
 VGPC: Variable gas pocket control  
 WIC: Water-air charge air cooler